

Reference No: CABF-R-053	Conformity Assessment Bodies Forum PED/SPVD (CABF) CABF
Relation to PED: PED Annex I, No. 3.2.1	CABF Recommendation
Question:	According to PED guideline F-02 NDT test reports must be available for the final inspection. Is it therefore mandatory for the manufacturer to provide a separate NDT document for each of the inspected welds or group of welds to the Notified Body?
Answer:	No, the results may be made available to the Notified Body in form of a summary document, provided that • individual test reports must be available on request of the Notified Body • traceability of the results to the personnel performing the NDT is maintained • where imperfections exceeding the allowable limits are identified, a detailed report is generated and made available to the Notified Body • radiographic films or, in the case of digital radiography, files must be made available upon request for further review, for all the welds. This ensures transparency and facilitates thorough analysis of any significant defects. • requirements of the applied NDT standards/specifications/codes in particular EN ISO 17635, chapter 8 regarding the contents of the document are satisfied • the content of the document is accepted by the Notified Body This document does not impact the reporting requirements from the applied standards.
Reason:	If guideline F-02 was interpreted to mean a separate document per weld or group of welds, it could in large projects lead to hundreds, or even thousands of documents. It is therefore enough to present a summary document with essential parameters of the performed NDT.
Original Reference:	TRG 170 Rev 2
Approved by CABF on: 2025-07-01/02	
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