Reference No:	Conformity Assessment Bodies Forum PED/SPV (CABF)
CABF-R-022 rev 1	CABF
Relation to PED:	CABF Recommendation
Article 5	CABI Recommendation
Question:	For complex assemblies, comprising several sub-assemblies and numerous pieces of pressure equipment, hot-commissioning is a long-drawn-out process. During this process some parts of the assembly are utilized by the manufacturer to start-up, test etc. other equipment.  Example: A running instrument air system is an essential prerequisite for commissioning of the rest of an assembly.  Questions: Is the use of already CE-marked sub-assemblies by the manufacturer of a bigger assembly during his hot-commissioning phase an operation within the scope of national legislation for operation and in-service inspection of pressure equipment?  Has the manufacturer of an assembly therefore to subject himself to the rules for registration, operation, inspection prior to service and in-service etc. decreed by the member state in which he erects his assembly?  Note: Other national regulations, especially for health and safety on site, are not an issue of this CABF-R and will of course be applicable.
Answer:	No. The obligation for registration, operation, inspection prior to service and in-service lies with the owner.
Reason:	Operation in the sense of national legislation for operation and in-service inspection of pressure equipment starts when an assembly is "put into service", which is defined as the moment of first use by the end user. (see Blue Guide § 2.3.2)
Original Reference:	CABF-R-022
Approved by CABF on: 2016-03-15/16	
Note:	